

## IN THE CLAIMS:

Please substitute the following clean amended claims 1, 10, 18, 19, 26 and 30 for the pending claims with the same number. Marked-up versions of the amended claims follow the Remarks section of this Amendment.

*Surf* 1. (Twice Amended) A method of manufacturing an ink jet printer head having a head base, comprising the steps of:

*Surf* *Blk* manufacturing a green sheet having a prescribed relief pattern in response to said head base, said head base comprising a plate in which a nozzle port is formed and a concave portion defining an ink pressure chamber, said green sheet having a relief pattern in response to the concave portion defining said ink pressure chamber; stripping off said head base from said green sheet; and forming the nozzle port for discharging the ink on said head base.

*Surf* 10. (Twice Amended) A method of manufacturing an ink jet printer head according to claim 1, wherein:

*Surf* *Blk* *B* said relief pattern formed on said green sheet has at least one recess having a tapered shape.

*Surf* *Blk* 18. (Twice Amended) An ink jet printer head, comprising:

*Surf* *Blk* a head base having a concave portion defining a plurality of ink pressure chambers, and a plate in which corresponding nozzle ports are formed;

*Surf* *Blk* *B* wherein said head base is formed by coating and solidifying a material for forming said head base on a surface of a green sheet having a prescribed relief pattern corresponding to the concave portion defining the plurality of pressure chambers, stripping off said head base from said green sheet, and forming the nozzle ports for discharging the ink on said head base.

*Surf* *Blk* *B* 19. (Amended) An ink jet printer head according to claim 18, wherein:

*Surf* *Blk* *B* said head base is formed by forming a resist layer in response to a prescribed pattern on a substrate of said green sheet, and then manufacturing said green sheet by forming said relief pattern on said substrate of said green sheet by etching.

*Surf* *Blk* *B* 26. (Amended) An ink jet printer head according to claim 18, wherein: